Aluminium

Window & Door Range

Discover star quality

stellar™
ALUMINIUM SYSTEMS

Stellar is the multi-award-winning aluminium system with the **slimmest sightlines on the market.**

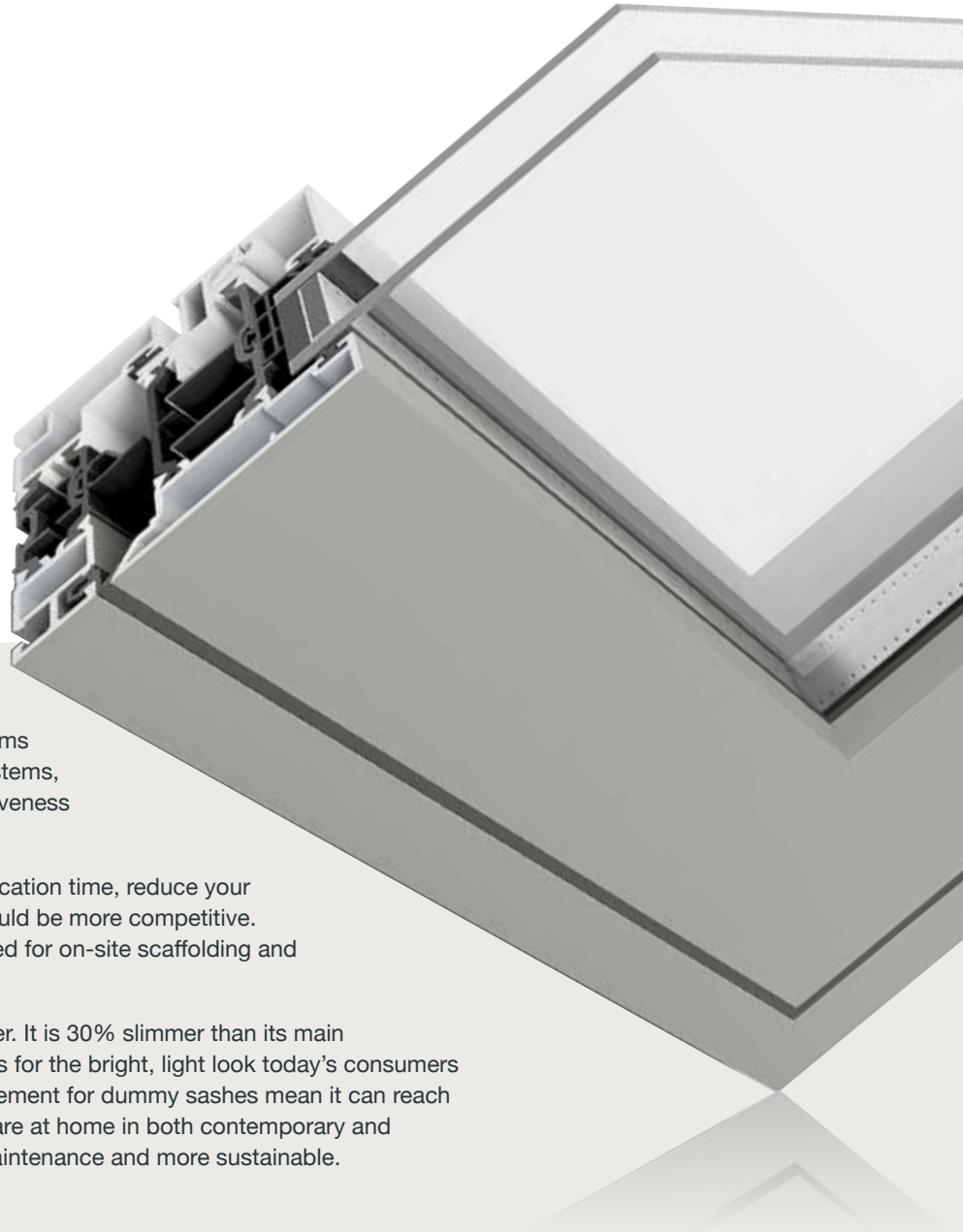
It's designed for **high performance** and to be **simple to fabricate and install**. It's cost-effective, but its aesthetics are world class and it delivers everything the buyer wants. Welcome to a multi-award-winning five-star system.

G22 AWARDS WINNER

MADE IN BRITAIN

Why Stellar?

Stellar is, simply, an outstanding system



It provides solutions to the typical problems fabricators face with other aluminium systems, enabling more efficiency and cost-effectiveness in your operation.

With Stellar you could save 20% on fabrication time, reduce your stockholding and material inputs. You could be more competitive. Stellar installs like PVC-U; there is no need for on-site scaffolding and it's quick to glaze.

Stellar is a window that looks like no other. It is 30% slimmer than its main competitors, delivering the best sightlines for the bright, light look today's consumers demand. Its slim sightlines and no requirement for dummy sashes mean it can reach WERs of Band A++ with aesthetics that are at home in both contemporary and traditional properties. It is secure, low maintenance and more sustainable.

Stellar by name

stellar by nature

Less frame, more light

Stellar's frames are 30% slimmer than those of the closest competitors. Based on an internally-glazed GGF standard window, with Stellar, there's an extra 12% glass area.

Rapid fabrication

The Stellar system is pre-gasketed which means an internally glazed window can be made up to 30% faster, saving labour and power costs and increasing your production capacity.

Swift installation

Flat rebates are easy to maintain and can save minutes per sash when fitting glazing packers. Stellar's frames also have a flat back that's easier to pack when you're on site.

Reduced cost, reduced waste

Stellar uses approximately 30% less aluminium than comparable systems. It's therefore more affordable, more sustainable and less likely to generate waste.

Cleaner lines and adaptable style

Stellar has clean lines and the option of a genuine fully-flush casement. It has a contemporary style that also works with more traditional architecture.

Thermal performance

Strong aluminium sections allow large glazed areas, while innovative thermal break technology ensures no compromise on insulation. Stellar can reach a WER of Band A++ and U-values of 1.0 W/m^{2}K with triple glazing.

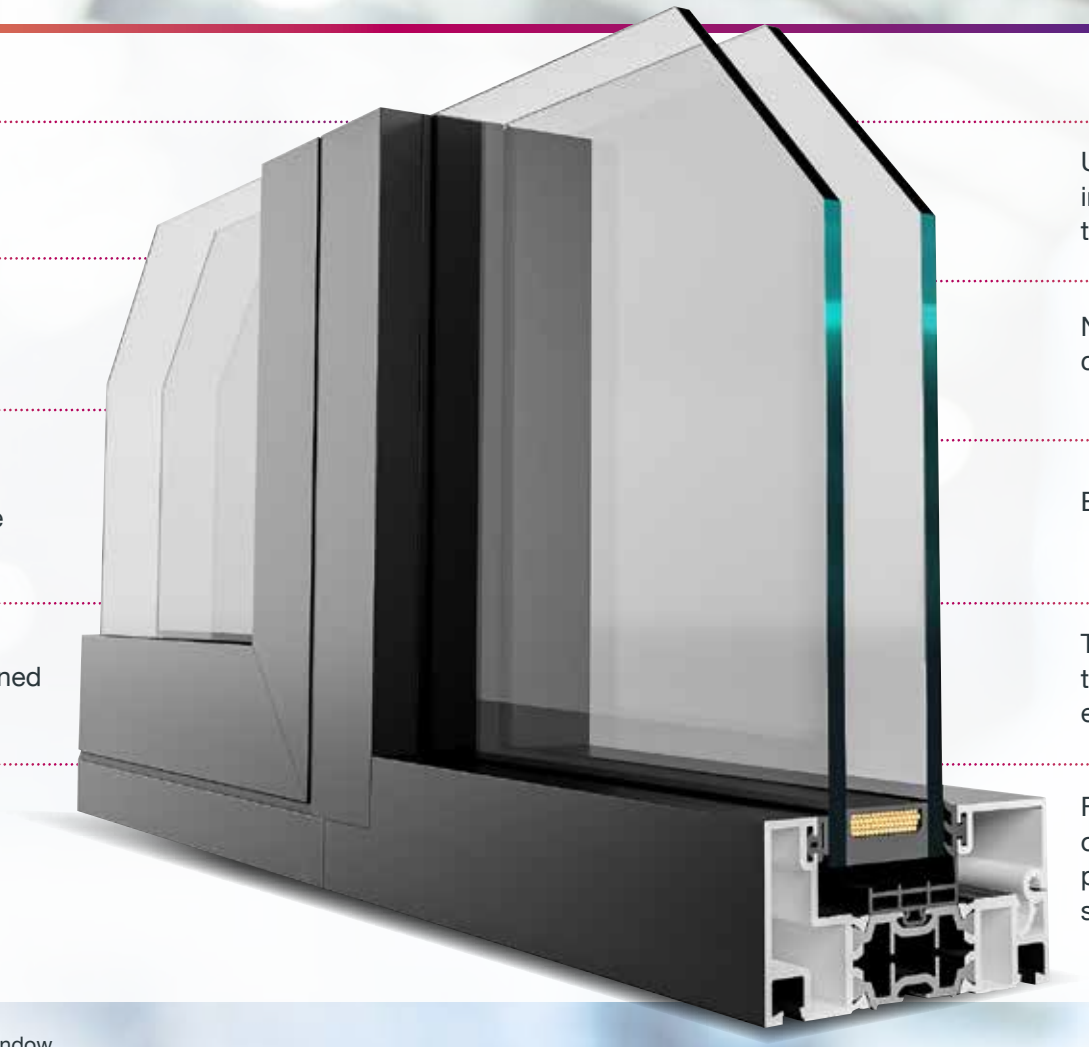
Shorter lead times

Stellar is supplied and produced in the UK with industry-leading service levels.

More integration

Common parts across the Stellar range reduce the necessity for high stock volumes.

- Offers 12% more glass area
- 30% Market-leading slim sightlines – 30% slimmer than main competitors*
- Patented knock-in bead with pre-inserted gasket making Stellar 30% quicker to fabricate and as easy to fit as PVC-U
- Consistent glass lines: profile designed to keep the glass aligned for casement and fixed lights
- Patented Reverse Butt Joint: fabrication without the need for dummy sashes or reverse adaptor profiles



- Unique flush appearance inside and out: choice of two sashes
- No machining required on cills to speed up fabrication
- Easy-clean rebates
- Tailed gasket to improve thermal performance and enhance aesthetics
- Flat internal rebate area offers more choice on fixing placement and a cleaner, sleeker finish

* Based on an internally glazed GGF standard window.

The Stellar Reverse Butt Joint

We don’t believe in compromise. That’s why Stellar is the only aluminium system that has a reverse butt joint capability so there’s no requirement for dummy sashes or reverse adaptors.

It’s a patented design that simply eliminates the complexity and expense from making internally glazed windows. What’s more, it’s possible to avoid the problem of stepped frames.

The result is an easy-to-fabricate and install window with a genuinely fully flush option that delivers a clear market advantage.

The Stellar **advantage**

Stellar is part of Epwin Window Systems; the UK's largest systems house, with unrivalled expertise and a product portfolio which meets the needs of every market sector.

We believe in the long-term and for that reason we have invested substantially in product development, state-of-the-art machinery and production facilities. We will continue to do so because we don't believe in standing still. For example, our operation has the capacity to produce 4.7 million metres of Stellar products per year. The facility includes a state-of-the-art powder coating plant which is fully automated and uses the latest, environmentally friendly, chrome-free technology while our thermal break clipping line uses advanced CNC control and has exclusive rights to the gasket insertion system.

Epwin Window Systems remains a British-owned and based operation, delivering daily to an extensive network of the most reputable fabricators. We're active in industry bodies and a responsible partner in many trade and environmental focused initiatives.

It means that when you choose Stellar you are choosing award-winning windows and doors backed by a business that leads the way in manufacturing excellence, advanced technologies and efficiency in design. In other words, you are choosing a system that, like Epwin Window Systems, will stand the test of time.

A ‘stellar’ performer

Aluminium systems have come a long way since their earliest days.

Stellar takes standards even higher and doesn’t need complex polyamides or foams to meet the latest updates to Building Regulations. Insulation is a fundamental part of the design, not an afterthought. It’s why it will be ready for future updates to regulations.

- WER up to Band A++
- U-values can be as low as 1.0 W/m²K
- Air permeability tested to 600Pa
- Water tightness to 600Pa
- Wind load resistance to 2000Pa
- Can be double or triple glazed

Simpler fabrication and **speedy installation**

Great windows and doors shouldn't be hard to fabricate or install, but unfortunately, many systems don't make the job easy. Stellar is faster to fabricate and as quick and easy to install as PVC-U.

Simpler **fabrication:**

- No system-specific machinery required to manufacture so you can get up and running quickly.
- Proven jointing methodology that is perfect for rapid, scalable manufacture.
- Stellar is 30% faster to fabricate. With its pre-inserted gaskets it saves time, prevents waste and keeps the shop floor clear.
- Unique reverse butt joint - no reverse adaptors required and less raw material stockholding.
- Dual chamber profiles mean chevrons are only required on flush sashes.
- No drainage preparation on cills and no untidy drainage caps.
- Casements accommodate fast-fit espagnolettes – no shootbolts required.
- Stellar utilises common window and door components to limit stock holding.

Faster **installation:**

Stellar uses patented knock-in beads and no wedge gaskets, so glazing is 30% faster.

No dummy sashes needed thanks to the reverse butt joint so frames are lighter and easier to handle.

Flat, easy-clean rebates make glazing packers as easy to fit as PVC-U.

Frames are flat backed, so easier to pack during installation.

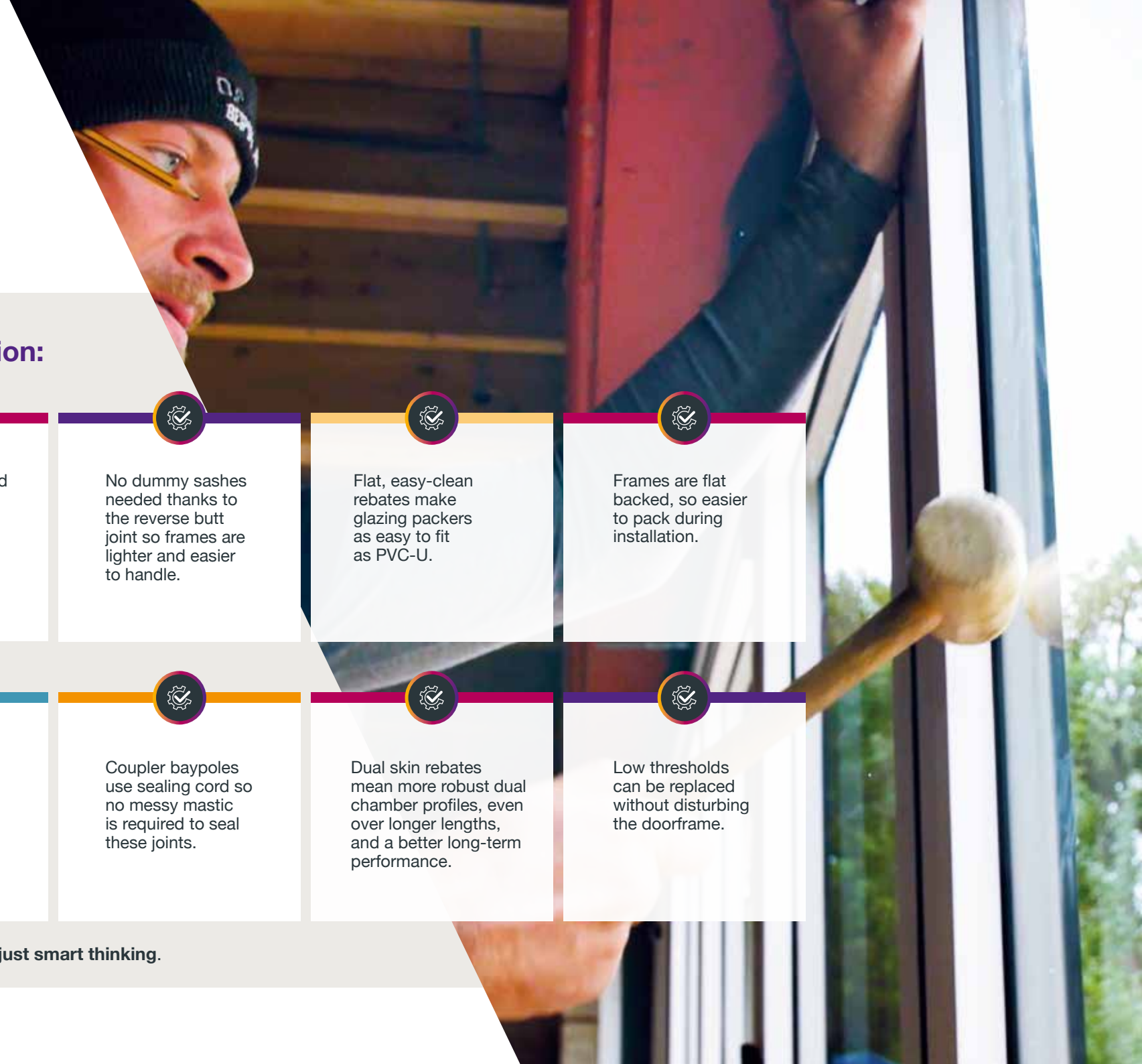
Internal glazing as standard avoids the need for scaffolding.

Coupler baypoles use sealing cord so no messy mastic is required to seal these joints.

Dual skin rebates mean more robust dual chamber profiles, even over longer lengths, and a better long-term performance.

Low thresholds can be replaced without disturbing the doorframe.

No tricks, no gimmicks, **just smart thinking**.



The Stellar
window range

Everything you need is included in the Stellar range.

The system is complete and has dedicated ancillary products so that whatever your customer is looking for, you've got the answer.

The layout of windows – the number of fixed and opening panes, the simplicity of design or the extra details that give character – everything is adaptable, and every component is designed to work together.

There are two types of casement windows: a standard flush design with a stepped shape internally, and a fully flush option with flush lines inside and outside. Bay and bow windows are no problem – all the assemblies, trims and cills are included in the Stellar system. Where astragal bars are required, Stellar has them. If you want the advantages of a two-part cill, it's yours.

- WER up to Band A++
- U-values can be as low as 1.0 W/m²K
- Air permeability tested to 600Pa
- Water tightness to 600Pa
- Wind load resistance to 2000Pa
- Can be double or triple glazed

Flush and Fully Flush Casement

Window

Flush Casement Window

Designed for a flush appearance to the exterior, finished frames have a neat step internally. This system offers the slimmest sightlines on the market, as low as 61.5mm, and allows for almost any arrangement of top or side-hung sashes and fixed lights, with the revolutionary reverse butt joint removing the need for adaptors and dummy sashes.

Fully Flush Casement Window

A true, interior and exterior, fully-flush design that makes the most of Stellar's ultra-slim styling. Its unique internal flush aesthetics feature a sleek and streamlined design with a simple and stylish look.

Stellar windows accommodate advanced hardware from leading suppliers. And they come with a lifetime hardware guarantee to give you peace of mind. Every hinge, espagnolette, lock and handle has been selected to be easy to work with and to deliver high security and long-term performance.

Ideal for residential and commercial projects, Stellar windows are available in a wide range of durable powder-coated finishes.

Technical specification

Dimensions

- Side-hung sash – max 721mm x 1321mm
- Top-hung sash – max 1221mm x 1221mm.

Performance

- WER rating of band A++ with double glazing
- U-values as low as 1.0 W/m²K
- Meets the latest Building Regulations without foams or special polyamides.

Aesthetics

- Market-leading slim sightlines
- Astragal bars
- Contemporary square aesthetics
- Needs no dummy sashes
- Flush or fully flush sash.

Fabrication

- Patented reverse butt joint option
- Pre-inserted gaskets
- Takes fast-fit espags
- Flat rebates for easy-fit glazing packers
- Corner ties only on the flush sash
- No drain prep on cill.

Installation

- Flat back to frames
- Flat rebates for easy-fit glazing packers
- Patented knock-in beads.

Guarantees

- 10-year mechanical performance guarantee
- 25-year surface finish guarantee
- Lifetime security guarantee on hardware.

Flush Tilt & Turn
Window

Turn mode
maximum ventilation and ease of cleaning outside pane.

Tilt mode
top ventilation position.

A beautiful window for medium and high-rise buildings.

Designed for use in medium and high-rise buildings, the Flush Tilt & Turn Window has a strikingly slim sash that sits flush against its frame and has elegantly concealed gearing to give a beautifully streamlined finish. It creates a dramatic expanse of glass that maximises light and views to deliver a sophisticated, modern space.

Technical specification

Dimensions

Available in larger sizes to create modern, light-filled living spaces:

- 1342mm x 2442mm
- 1642mm x 2042mm
- Fixed light: 5m.

Performance

- WER rating of band A with double glazing and A with triple glazing
- U-values as low as 1.0 W/m²K
- Meets the latest Building Regulations without foams.

Aesthetics

- Market-leading slim sightlines
- Astragal bars
- Contemporary square aesthetics
- Flush sash
- Concealed hardware enhances the sleek finish.

Fabrication

- Pre-inserted gaskets.

Installation

- Internal glazing
- Patented knock-in bead system - fast fitting.

Guarantees

- 10-year mechanical performance guarantee
- 25-year surface finish guarantee
- 10-year mechanical guarantee on hardware.

French Flush Casement

Window

Beautiful continental style that's ideal for cottage windows and smaller apertures.

Our French Flush Casement Window is ideal for cottage windows and smaller apertures. The slim aluminium frame means it looks as good in a period home as it does in a modern classic. The lack of central mullion provides unrestricted views when the sashes are open and also means it can be used as an emergency escape window on smaller openings when sized correctly.

Technical specification

Dimensions

- Side-hung sash – max 721mm x 1321mm.

Performance

- WER rating of band A++ with double glazing
- U-values as low as 1.0 W/m^{2}K
- Meets the latest Building Regulations without foams.

Aesthetics

- Market-leading slim sightlines
- Astragal bars
- Contemporary square aesthetics
- Needs no dummy sashes
- Flush or fully flush sash.

Fabrication

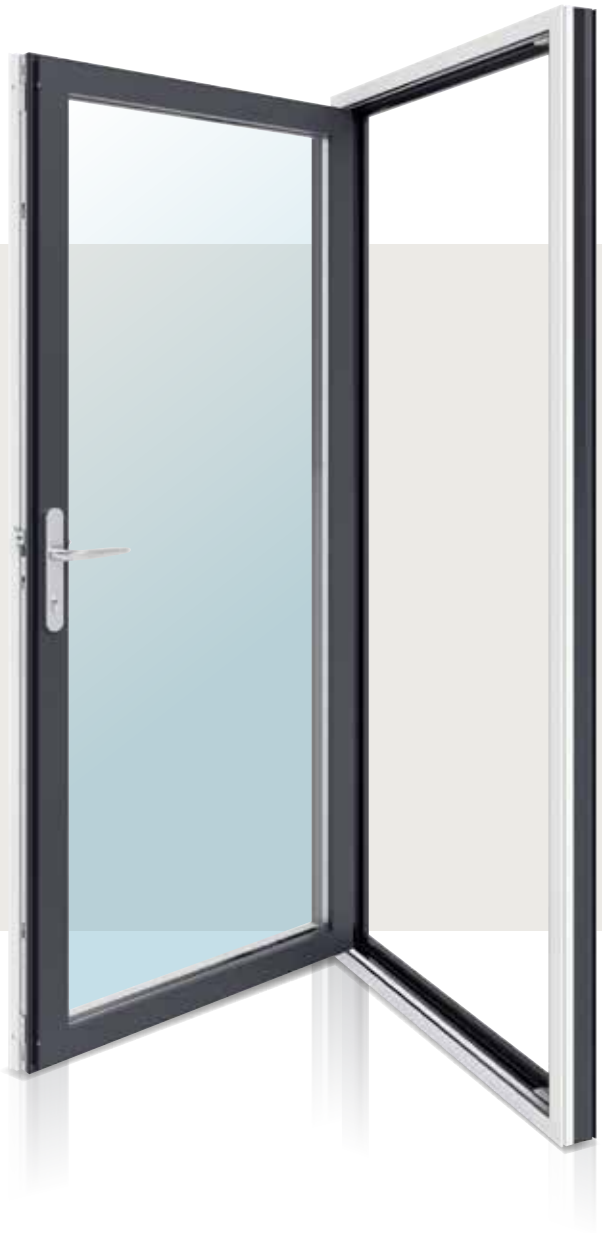
- Patented reverse butt joint option
- Pre-inserted gaskets
- Takes fast-fit espags
- Flat rebates for easy-fit glazing packers
- Corner ties only on the flush sash
- No drain prep on cill.

Installation

- Flat back to frames
- Flat rebates for easy-fit glazing packers
- Patented knock-in beads.

Guarantees

- 10-year mechanical performance guarantee
- 25-year surface finish guarantee
- Lifetime security guarantee on hardware.



The Stellar door range

It’s easy to achieve consistency in style with Stellar – every type of door is possible with this advanced aluminium system.

Stellar provides a reassuringly robust entrance door. It’s light and graceful enough for a classic French door, and its ultra slim lines ensure that both bifold doors and lift and slide patio doors offer the best possible glass to frame ratios.

Stellar is versatile. Fanlights and sidelights can easily be incorporated in doorsets. There are purpose-made midrails and a full range of cills. The range of threshold options meets various access needs. Some threshold systems can be set into the floor, for an almost seamless transition. Others are designed to offer easy access for wheelchairs, and for exposed locations there are deeper thresholds which have been developed to channel water away from the building. Every element has been tested and proven to deliver excellent long-term performance. Domestic or commercial, whatever your market, with Stellar, there’s a door that’s easy to install and fits to perfection.

- U-values can be as low as 1.0 W/m²K
- Air permeability tested to 600Pa
- Water tightness up to 600Pa
- Wind load resistance to 2000Pa
- Can be double or triple glazed

Flush Residential
Door

Stellar is a highly configurable system, ideal for standard front or rear entrance doors as well as French doors.

And because they're all fully flush inside and out they have all the benefits of Stellar's stunning design. Side panels and fanlights can easily be incorporated into doorsets, and as many components are shared with the casement window, stock levels are easy to manage.

These doors also benefit from superior quality hardware. Selected for reliable performance, tested through 10,000 cycles – locks, hinges, handles – every single element contributes to a secure, robust and very stylish whole.

Technical specification

Dimensions

- Door leaf – max 1000mm x 2400mm.

Operation

- Open-in or open-out with either full-frame or low threshold option
- Part M compliant low threshold option.

Performance

- U-values can achieve 1.0 W/m²K with triple glazing
- Meets the latest updates to Building Regulations.

Aesthetics

- Slim sightlines
- Flush inside and out.

Fabrication

- Pre-inserted gaskets
- Sash mechanically jointed.

Installation

- Flat back to frames
- Flat rebates for easy-fit glazing packers
- Thresholds can be replaced with frame in situ
- Patented knock-in beads.

Guarantees

- 10-year mechanical performance guarantee
- 25-year surface finish guarantee
- Lifetime security guarantee on hardware.

Lift & Slide Door

Stellar is perfect for lift and slide patio doors.

With its incredibly slim profiles it makes the most of the glass area, delivering the coveted light and airy feel and clean aesthetics. The system's strength allows sash widths up to 3 metres wide via a range of interlock sizes (as slim as 50mm) to achieve the best combination of sightlines and size capability - ideal for applications where a wide opening is desirable.

Hardware is a crucial part of any sliding door, and the Stellar Lift & Slide Door boasts some of the very best, ensuring smooth operation even on the largest sashes. Fitting the hardware is remarkably simple, but with four locking points on the gearing, the result is a highly secure door.

Like every other part of the Stellar range, the Lift & Slide Door has been developed for quick and simple fabrication so no structural bonding is required.

Technical specification

Dimensions

- Sash size – max 3000mm (W) x 2600mm (H)
- Max sash weight 300kg
- Overall width max 6500mm.

Configuration

- 2, 3 or 4-pane layout
- Interlock options 96mm, 68mm or 50mm
- Glazing options 28mm, 36mm or 44mm.

Performance

- U-values as low as 1.2 W/m^{2}K with triple glazing
- Multi point locking
- PAS 24 security as standard
- Weather performance to BS6375-1
- Meets the latest updates to Building Regulations without foams or polyamides.

Aesthetics

- Slim sightlines
- 50mm interlock
- No structural bonding required.

Fabrication

- Pre-inserted gaskets
- Sash mechanically jointed
- Outer frame is mechanically jointed.

Installation

- Patented knock-in beads
- Finished floor level trim.

Guarantees

- 10-year mechanical performance guarantee
- 25-year surface finish guarantee
- 10-year mechanical guarantee on hardware.

Slimline Bifold Door

Stellar has all the strength a bifold needs and packs a real punch with its ultra-slim sashes and a contemporary square look.

Innovative thermal break technology means this beautiful door is also highly insulating.

Bifold doors need exceptional hardware, and Stellar components have passed the 10,000 cycle test to ensure reliable operation even at the largest sash sizes/weights.

Super-tough polyester powder coating resists damage from scuffs and the day-to-day knocks. Add to that swift fabrication, easy installation and a wide range of options and this is a bifold door that can go anywhere.

Drainage grille is not part of the bifold door system and must be supplied separately by the installer.

Technical specification

Dimensions

- Up to seven sashes
- Sashes – Max 1200mm (W). Max height 2500mm
- Maximum weight of 120kg
- Overall width max 6500mm.

Configuration

- Choice of access door position
- Wide choice of handle colours
- Glazing options 28mm, 36mm or 44mm.

Performance

- U-values as low as 1.4 W/m^{2}k (double glazed)
  1.0 W/m^{2}k (triple glazed)
- Multipoint locking for the main door and shootbolts for high security
- Parallel stainless steel tracks for ease of operation and stability
- Quad stainless steel rollers to spread the load
- Robust corner cleat system for strong precise corners
- Weather performance to BS6375-1 and cycle testing to BS6375-2
- Thermal break technology means the door meets Part L thermal efficiency requirements with standard 28mm double glazing
- Tailed glazing gaskets and under-glass seal break up the cavities behind and under glass to enhance thermal performance.

Aesthetics

- Slim sightlines: 117mm meeting stile
- Suites with other window and door systems - common aesthetics.

Fabrication

- Sash and outer frame mechanically jointed.

Installation

- Easy to glaze
- Patented knock-in beads. 20 minutes per pane quicker to install
- Patent-pending locking stile so the clearance between lock and keep can be adjusted to take up cutting tolerances.

Guarantees

- 10-year mechanical performance guarantee
- 25-year surface finish guarantee
- Lifetime security guarantee on Yale hardware.

Inline Sliding Door

With the trend for large expanses of glass that give unrestricted views to the outside or adjoining room, the Stellar Inline Sliding Door opens up endless possibilities.

It has a stunningly slim aluminium profile and a slimline interlock of just 35mm so the frames sit wonderfully unobtrusively. Each sash can be up to 1675mm wide, so you can have fewer sashes and more glazed area. And because the outerframe seamlessly aligns with the sash, the door delivers a flush appearance that perfectly suites with other products in the Stellar Aluminium collection.

It's also fabricator friendly with intelligent design features that reduce fabrication time and improve manufacturing efficiencies. And thanks to the door's pre-gasketed knock-in beads, installation is quick and straightforward too, whilst providing a neat, high-end finish on the gasket line.

Technical specification

Dimensions

- Door leaf – max 1675mm x 2330mm
- Max sash weight 175kg
- Overall width max 6500mm.

Configuration

- 2, 3 or 4-pane options
- Choice of access door positions
- Choice of threshold options.

Performance

- U-values as low as 1.0 W/m²K with triple glazing
- PAS 24 security as standard
- Superior weather performance
- Meets new Part L thermal efficiency requirements with standard 28mm double glazing.

Aesthetics

- Slim sightlines
- 35mm slim interlock option
- Integral cill option for enhanced sightlines
- Flush door appearance.

Fabrication

- Pre-inserted gaskets
- Direct glazed fixed light reduces fabrication time.

Installation

- Pre-gasketed knock-in beads
- Thresholds can be replaced with frame in situ.

Guarantees

- 10-year mechanical performance guarantee
- 25-year surface finish guarantee
- Lifetime security guarantee on hardware.

Stellar finishes

Colour can make a huge difference to the overall success of a glazing project.

In architectural terms, it can be a fundamental part of the whole. That's why Stellar's colour palette isn't limited.

The most popular shades are stocked, and we review this range regularly to be certain it reflects the way trends change over time.

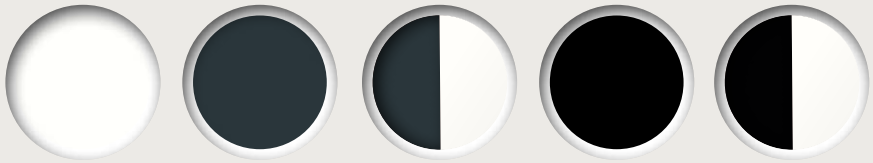
As well as our selection of stocked colours, we can supply profiles finished with any gloss level, in any RAL colour, or any dual colour combinations.

It's a colour proposition that enables you to satisfy more customers and fulfil the aesthetic requirements of more construction projects.

Most importantly, all Stellar's aluminium sections are finished with a tough, durable polyester powder coat to the Qualicoat standard, which surpasses European requirements. In addition, we supply marine grade finishes as standard for more challenging environments. And because Stellar's profiles are always coated before they are joined, there is less likelihood of a callback because paint has peeled off the polyamide.

Stellar colour range

Stock



Signal White
Flat/Matt
RAL 9003

Anthracite Grey
Flat/Matt
RAL 7016

Anthracite Grey/ Signal White
Flat/Matt
RAL 7016 / 9003

Jet Black
Flat/Matt
RAL 9005

Jet Black/ Signal White
Flat/Matt
RAL 9005 / 9003

Made to Order

Cream
Flat/Matt
RAL 9001

Agate Grey
Flat/Matt
RAL 7038

Slate Grey
Flat/Matt
RAL 7015

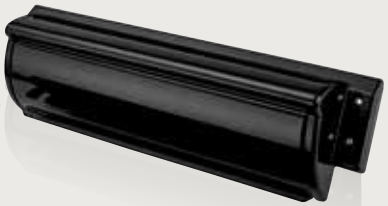
Chocolate Brown
Flat/Matt
RAL 8017

Anthracite Grey
Textured
RAL 7016

Stellar
hardware

Stellar's quality demands an equally high-quality range of hardware that's suitably fast to fit.

We have selected products known for their reliability, ease of use and durability, and every item in the range has undergone rigorous testing. The range includes styles and finishes to suit all projects.



Windows

Stellar's Flush and Fully Flush Windows utilise high-quality hardware throughout. Friction stays are robust and reliable. Espags have been selected for ease of fitting, PAS 24 compliance and corrosion resistance. Handles are proven, stylish and benefit from key locking and easy operation. Hinge protectors and cavity locking blocks are simple to adjust and easy to work with. For extra peace of mind all PAS 24 compliant casement windows come with Yale's Lifetime Security Guarantee.

Flush Door

Security, weather protection and ease of use were paramount in the selection of hardware for Stellar's Fully Flush French Doors, but style hasn't been forgotten – handles suite perfectly with window handles and letterplates have clean modern styling and an immaculate finish. Doors fitted with the Yale 3-star cylinder and conforming to PAS 24 carry the Yale Lifetime Security Guarantee. All door hardware is easy to fit, quick to adjust and proven for long-term performance.

Lift & Slide Door

The handle and gearing for Stellar Lift and Slide Doors carefully balance the needs of safety and security with ease of operation. The system benefits from an integrated airgap. The bogie wheels are easy to fix and ensure smooth gliding action even with substantial sash weights. The market-leading HS Portal gearing system is tried and tested over decades and is warrantied for 10 years of trouble-free operation and, with four locking points, adds extra reassurance. There's also a soft-close and handle damping option for safety in use.

Bifold Door

Hardware and door furniture have been chosen for consistent styling across the Stellar range. Every element is robust and reliable. With multipoint locking for the main door and shootbolts for high security on each folding leaf. The track system is stainless steel. Backed with quad stainless steel rollers the result is a bifold door that's both stable and easy to open, but also highly secure when it's closed. Bifold doors fitted with the Yale 3-star cylinder and conforming to PAS 24 boast the Yale Lifetime Security Guarantee.

Inline Sliding Door

Every detail of the Stellar Inline Sliding Door has been considered. Every angle, joint and feature. Hardware is perfect, colours appropriate, proportions are exactly right. It all matters. Which is why we've chosen outstanding handles. Secure and robust, they are available in a range of colours including White, Satin Silver, Anthracite Grey, Black and Hardex Chrome.

The Yale **Lifetime Security Guarantee**

Yale is acknowledged as the leading home security brand, with 98% brand recognition. Yale not only has a reputation for excellence but also offers a fantastic Lifetime Security Guarantee on all PAS 24 compliant flush windows and doors and bifold doors, which entitles homeowners to:

Up to £1000 towards home insurance excess

in the unlikely event of a break-in at your customer's home.

Up to £1000 towards repairs or replacements

of any failed Yale components.

£1000 compensation

if a break-in is caused by the failure of a Yale component.

Up to £250 refund on call-out fees

if a home needs to be secured after a break-in resulting from a failed Yale component.

stellar™ ALUMINIUM SYSTEMS

Yale

Terms and conditions apply. Lifetime guarantee applies to specific Yale hardware components.

The Stellar assurance

In every part of the Stellar range there is a commitment to producing a highly accredited system, built to offer the reassuring long-term protection and security consumers expect.

This system is resistant to attack and meets the UK Police Secured by Design scheme standards. PAS 24 standards are, of course, no problem for Stellar. The system conforms to the highest standards throughout with every component selected to enhance security.

Stellar combines strength, resilience and the innovative reverse butt joint design to keep homes safe and secure. It has also been designed to accommodate the latest high-security hardware, espagnolette locking systems, multipoint locks and shootbolts.

KM 711705
BS 4873
Aluminium Window
System Supplier

KM 711706
BS 4873 / PAS 24
Enhanced Security
Aluminium Window
System Supplier

KM 711704
BS 4873 / PAS 24
Enhanced Security
Aluminium Window
System Supplier

Secured by Design
Official Police Security Initiative

Five-star **fabrication**
Five-star **performance**
Five-star **style**

Stellar is the triple award-winning aluminium system that sets new standards. It revolutionises aluminium windows with its unique reverse butt joint. It's faster to fabricate, saves materials, and reduces stockholding. It's adaptable, attractive, simple to install, and maintenance requirements are minimal.

Stellar has clean contemporary lines but is ideal for conservation areas. With triple-glazing, it can deliver A+ rated performance. It's Kitemarked and is Secured by Design accredited. It has the slimmest sightlines, offers the best glass-to-frame ratio and is more sustainable, consuming fewer resources in its production. Stellar is the aluminium system designed for consumers, installers and fabricators.

It is, simply, a star.

stellar™
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stellar™
ALUMINIUM SYSTEMS

Stafford Park 6, Telford TF3 3AT
0845 300 9356
talk@stellaraluminium.co.uk
www.stellaraluminium.co.uk

Epwin™
window systems

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